

# S3000E

# Open cooling towers











# Key benefits

- Extreme low sound levels, outperforming counterflow axial fan units
- Unmatched energy savings, with less than 2 years payback
- Low maintenance and easy inspection, 25% reduction in annual maintenance costs

#### **S3000E** characteristics

Cross flow, axial fan, induced draft

#### **Capacity range**

18 - 285 l/s

#### Water distribution

Gravity, with weir dams for variable flow

#### Maximum entering water temperature

55°C standard fill 60°C with alternative fill

#### **Typical applications**

- Medium to large HVAC and industrial applications
- Replacement of field erected towers



#### **Extreme low sound levels**

- A choice of various fan types such as low noise axial fans and Whisper Quiet fans for minimal surrounding noise
- BACross fill smoothly guides the water all the way into the basin without water splash noise.
- Try our XES3000E line with smaller motors for extremely low noise levels.
- Factory designed, tested and rated <u>sound attenuation</u> is available on air inlet and discharge to cut operation noise even further.

### **Unmatched energy savings**

- Evaporative cooling for system-wide energy saving at lower operating temperatures.
- Axial fan uses half the energy of similar centrifugal fan units.
- Save pump kW! Less pump head for this gravity water distribution system. In periods of reduced load, weir dams close off partly the hot water basin saving pump energy.
- <u>BACross fill</u> factory-configured for maximum water/air contact and low air pressure drop for optimal cooling tower efficiency with limited energy consumption.
- High efficiency fan motors
- XES3000E line with smaller motors to reduce electricity consumption for the same cooling capacity.

## Low maintenance and easy inspection

- The S3000E has a **spacious plenum** (internal area) and **easy access** to inspect and maintain safely the unit interior components. **Unrivalled comfort, while standing** inside.
- Upgrade the unit interior with ladder and platform for quick and safe access to all unit components.
- Access via large hinged door to optional internal walkway: no basin draining needed for unit interior or fill pack inspection.
- You can inspect and clean easily the core of the <u>BACross fill</u> sheet by sheet without dismantling.
  BACross design reduces fouling. Optional telescopic supports for easy replacement of the sheets.
- The fill includes integrated **drift eliminators** tested and certified by Eurovent.
- Inspection of water distribution system (hot water basin and nozzles) possible outside the unit, during operation.
- Optional distribution basin covers prevent debris collecting in the unit.
- Self-cleaning cold water basin and fill above **sloped basin** to flush out dirt and debris.
- Fans are easily accessible from the in- and outside
- Optional <u>clean out port</u> helps remove silt and sludge from the cooling tower basin.
- Removable suction strainer anti-vortex hood.
- Optional sump sweeper piping prevents sediment collecting in the cold water basin.
- Various corrosion-resistant materials, including the unique <u>Baltibond hybrid coating</u> for guaranteed long service life.

# **Unmatched hygiene control**



- Easy-clean and easy-inspect S3000E towers reduce hygiene risks from bacteria (eg Legionella) or biofilm inside.
- Self-cleaning cold water basin and fill above **sloped basin** to flush out dirt and debris.
- BACross fill for reduced fouling and easy sheet by sheet cleaning without dismantling.
- The fill includes integrated **drift eliminators** tested and certified by Eurovent.
- **Combined inlet shields** block sunlight to prevent biological growth in the tower, filter the air and stop water splashing outside.
- Optional distribution basin covers prevent debris collecting in the unit.
- Optional <u>clean out port</u> **helps remove** silt and sludge from the cooling tower basin.
- Optional <u>sump sweeper piping</u> prevents sediment collecting in the cold water basin.

#### Year round reliable operation

- Top rated thermal performance meets any flow and temperature needs.
- The thermal performance of S3000E cooling towers is tested and certified by Eurovent.
- Patented <u>BACross</u> sheet fill with maximum air and water contact gives unbeatable heat transfer performance.
- Various corrosion-resistant materials, including the unique <u>Baltibond hybrid coating</u> and FRP casing panels for guaranteed long service life.
- Optional gear-drive system for more efficiency and less maintenance.

Want to use the S3000E cooling towers to cool your process water? Contact your local BAC representative.

## **Downloads**

- S3000E open cooling tower
- S3000E Open Cooling Tower brochure
- Operating and Maintenance S3000E
- Rigging and installation S3000E
- Spare Parts for S3000E
- Retrofit Opportunities for S3000E